## **PRODUCT INFORMATION FILE**

# **Contec® CyChlor**

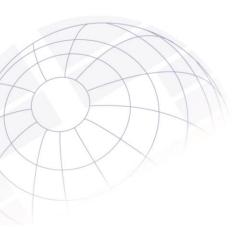
**Product Codes** 

SBT100CC SBC100CC SBC500CC FBT100CC FBC100CC FBC500CC

Rev 4 09-12-2019 www.contecinc.com

Contec Vannes Cedex France Tel: +33(0) 2 97 43 76 98 Contec Inc Spartanburg, SC United States Tel: +1 (864) 503-8333 Contec Cleanroom Technology (Suzhou) Co. Ltd Suzhou China Tel: +86-512-6274 4050





# **Contec® CyChlor**

SBT100CC SBC100CC SBC500CC FBT100CC FBC100CC FBC500CC

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### Section 1 Company Overview

Contec is a leading manufacturer of contamination control products for critical cleaning in manufacturing environments worldwide. Contec's cleanroom wipes and mops are used in various industries across the globe including biotechnology, pharmaceutical, medical device, healthcare and other critical life science applications.

#### Experienced

With more than 30 years of experience behind us, we understand the unique cleaning requirements of these highly regulated markets. Our sales and technical support teams are fully trained to assist customers in finding or creating a Contec product that best meets their needs.

#### Global

Contec has established a cleanroom manufacturing facility and distribution centre in Europe which allows us to locally support our European customers. Contec owns and operates further manufacturing facilities in Spartanburg, USA and Suzhou, China. Contec has a team of technical specialists and sales representatives in Europe, North and South America and Asia. These facilities and dedicated team members give Contec the ability to provide product and technical support to multi-national customers with global needs.

#### **Committed to quality**

We recognise our customers as the centre of our organizational structure. Our employees are committed to meeting each customer's specifications and exceeding each customer's expectations. We will achieve this through the periodic review and continuous improvement of all processes in our management system. All manufacturing facilities are certified to ISO 9001:2008 which ensures customers of consistent quality products – from development to delivery. As a vertically integrated manufacturer, Contec controls more of the manufacturing process than any other supplier.

#### **Committed to customers**

Let us help solve your cleaning challenges. Product samples, demonstrations and trials are always offered free-of-charge. We have regional technical specialists working with our professional sales staff who will come to your location and recommend the best product and practices for your needs. If necessary, we can develop unique custom solutions to your problems.

#### **Product range**

Contec's extensive product line for cleanrooms and critical environments includes:

- Mopping Systems and Cleaning Tools
- Validated Sterile Products
- Pre-saturated Wipes
- Knitted and Non-woven Wipes
- Spill Control Products, Sponges and Swabs
- Sterile 70% Alcohols
- Sterile Disinfectants

#### **Global Manufacturing and Distribution**

Contec Inc operates cleanroom manufacturing facilities and distribution centres in Ashington, UK, Spartanburg, USA and Suzhou, China. European customers are also supported via customer service and a distribution centre based in Vannes, France. We ensure quality in our finished products through rigorous design and control of our manufacturing processes. Continuous internal testing and annual ISO audits ensure the quality of our processes and products. Contec's plants in Spartanburg and Suzhou carry out the same manufacturing processes meaning that in the event of any disaster manufacturing can switch to the other site.



Contec USA

Contec China

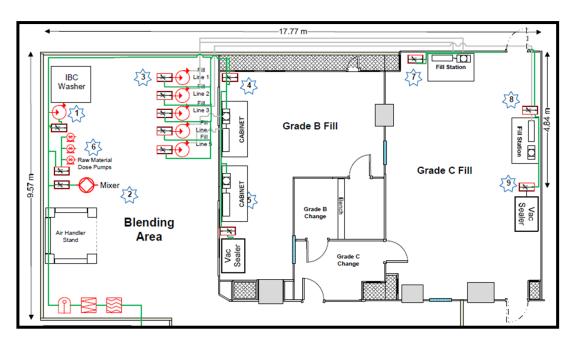
Contec France

#### Ashington Manufacturing Plant

Contec's bottled disinfectants and European alcohols are filled at Contec's new production facility in Ashington, in the North East England. The facility comprises two GMP cleanrooms; Grade B and Grade C, a purified water plant and a QC laboratory.

The plant has four individual filling heads all operating under Grade A uni-directional air flow. Each filling head and line is dedicated to a single chemistry so there is no potential for cross contamination between one product and another.

Blending is carried out in a dedicated area which is a controlled zone.



#### Water Plant and QC Laboratory

A mezzanine floor houses the air handling system, the water plant and the QC laboratory.



#### **Blending Area**

Blending is carried out in a controlled environment using a calibrated weighing cell.





Staging areas



#### Grade B cleanroom

Fitted with two Grade A Biological Safety Cabinets; the Grade B cleanroom is used for sterile filling of products which cannot be terminally sterilised ie, Contec *Sterile* ProChlor and CyChlor. Contec *Sterile* HydroPure, Contec Filtered ProChlor and CyChlor are also filled in this room. Entered through a two-stage change room, product transfer is via the Grade C cleanroom.





#### Grade C cleanroom

Fitted with two Grade A hoods; the Grade C cleanroom is used for filling of all 70% alcohol products and Contec NeutraKlean.





### **Regulatory Certificates**

Contec Inc is EN ISO 9001:2015 accredited. Copies of the most recent certificates which confirm our compliance are in this section. ISO 9001:2015 revises the previous ISO 9001:2008 and "specifies requirements for a quality management system where an organisation:-

- needs to demonstrate its ability to consistently provide product that meets customer and applicable statutory and regulatory requirements, and
- aims to enhance customer satisfaction through the effective application of the system, including
  processes for continual improvement of the system and the assurance of conformity to customer
  and applicable statutory and regulatory requirements." From 1st September 2013, Biocidal
  Products are regulated in the EU by the EU Biocides Regulation 528/2012 (EU BPR). This replaces
  the previous Biocidal Products Directive (BPD).

#### **Biocidal Products Regulation**

Biocidal Products manufactured in or imported into the European Union (EU) or European Economic Area (EEA) must be authorised for compliance with the requirements of the EU Biocidal Products Regulation (BPR) and any relevant national legislation before they are placed on the market.

The EU Biocides Regulation (Regulation 528/2012) covers a very diverse group of products, including disinfectants, pest control products and preservatives. It repeals and updates the Biocidal Products Directive 98/8/EEC (the BPD and the supporting UK Biocidal Products Regulations (BPR) from 1 September 2013.

There are two consecutive steps to EU BPR biocidal product authorisation:

1. The active substances must be approved under the appropriate Product Type (PT) for use in the Biocidal Product (BP).

2. Each Biocidal Product consisting of, containing or generating the approved active substance(s) is reviewed for approval under the appropriate Product Type (PT).

The EU BPR includes 22 different Biocidal Product Types covering: disinfectants, preservatives, pest control and specialty biocides such as antifouling products, embalming and taxidermy fluids.

Contec's biocides are all categorised under PT2: disinfectants and algaecides not intended for direct application to humans or animals.

All active substances in Contec's biocides are being supported for assessment in PT2 under the EU BPR review programme. Details can be found in Annex II of the EU BPR Review Regulation (Commission Delegated Regulation EU 1062/2014).

As active substances are approved, they are listed in EU BPR Article 9 Approved List of Active Substances (Union List). Contec will submit EU BPR applications for Union Authorisation approvals of its biocidal products before the active substance approval dates to ensure continuity of supply in the EU/EAA.

From 1 September 2015, a biocidal product can only be made available on the EU market if the active substance supplier or biocidal product supplier is included in list for the appropriate product type found in Article 95 (2) of Regulation (EU) No 528/2012.

Contec and Contec's suppliers of active substances are all listed in the 'Article 95 list' of the Biocidal Products Regulation.

June 13, 2017			
To: Contec Customers			
		ng the Risk of Transmitting Animal S adicinal Products (EMEA/410/01 Re	
Dear Customer:			
Contec products are m	anufactured wholly from synt	etic materials and do not contain a	ny raw material
	stances derived of animal origi		12101120002000
	ocess does not use any ingredi oducts during storage and trai	ent of animal origin, nor do our ma sporta <mark>t</mark> ion.	terials come into
Products manufacture Bovine Spongiform End		Transmissible Spongiform Encephal	opathy (TSE) and
		ducts that meet and exceed your e	
needs.		_	
Please let me know if y	you have any additional questi	ns or concerns.	
Regards,			
Navy Basserije	Ĺ		
Nancy Bockstiegel			
Contec, Inc.			
Quality Manager Office: 864-699-8227			
Email: nbockstiegel@c	ontecinc.com		





# CERTIFICATE

The Certification Body of TÜV SÜD AMERICA INC.

hereby certifies that

Contec Inc 525 Locust Grove Spartanburg, SC 29303 USA (see page 2-3 for additional locations)

has implemented a Quality Management System in accordance with:

### ISO 9001:2015

The scope of this Quality Management System includes:

The Design, Manufacture, and Distribution of Cleaning Products for use in Aseptic Environments, Cleanrooms, Industrial Surface Preparation, and Professional Cleaning. The Distribution of Products used in Cleanrooms.

Certificate Expiry Date: October 24, 2020

Certificate Registration No: 950 99 0586

Effective Date: September 28, 2018

Reissue Date: July 9, 2019



Mark Alpert

Vice President, Business Assurance Page 1 of 3





### Section 2 Product Overview – Contec CyChlor

Contec CyChlor is a new broad spectrum disinfectant designed for every day use and rotation with Contec ProChlor or Contec HydroPure.

A blend of hypochlorous acid in purified water, Contec CyChlor is provided ready-to-use and is efficacious against bacteria and yeasts in 3 mins.

Contec CyChlor is 0.2 micron filtered and filled in a Grade A environment.



The sterile product is filled into pre-irradiated

components. Provided double bagged, the product is designed for ease of entry into pharmaceutical cleanrooms. Supplied as either trigger sprays for small areas or 5L capped containers for when larger volumes are required.

Benefit

decontamination

and particulates

required

Fast acting so saves time spent on

Suitable for Grade A and B cleanrooms

Ensures the product is free from contamination

Very low residue, saving time on residue removal

Good operator acceptability as no strong odour Only basic PPE required and no special disposal

Large droplet size reduces the risk of inhalation

Each bag is easy to open even when wearing gloves Facilitates transfer disinfection into cleanroom

and provides good surface coverage

Broad spectrum efficacy in 3 mins

Filtered to 0.2 microns and filled in a Grade A environment

Sterile version available

Contains no quaternary ammonium or surfactant

No hazard classification

Trigger spray can be set to jet or spray

Double bagged packed in linear tear packaging

Not classed as corrosive

Can be used safely in all areas of the cleanroom

Part No.	Description		Packaging
SBT100CC	Contec Sterile CyChlor	1L Trigger Spray	6 x 1L
SBC100CC	Contec Sterile CyChlor	1L Capped	6 x 1L
SBC500CC	Contec Sterile CyChlor	5L Capped	2 x 5L
FBT100CC	Contec CyChlor	1L Trigger Spray	6 x 1L
FBC100CC	Contec CyChlor	1L Capped	6 x 1L
FBC502CC	Contec CyChlor	5L Capped	2 x 5L

### Section 3 Product Specification – Sterile CyChlor

Product Name		Contec Sterile CyChlor
Product Description		Sterile Stabilised Hypochlorous Acid in purified water (EP)
Product Code		SBT100CC1L Trigger Spray x 6SBC100CC1L Capped x 6SBC502CC5L Capped x 2
Product Specification	n	
	Colour	Colourless
	Clarity	Clear
	Specific Gravity @ 20°C	0.990 – 1.010
	Available chlorine	> 300ppm
	рН @ 20°С	3.0 - 6.0
	Production	Filtered to 0.2 micron under Grade A uni-directional airflow in a Grade B cleanroom.
	Sterility	All components irradiated at no less than 25 kGy. Sterile filtered to 0.2 micron under aseptic conditions.
	Packaging 1L	Trigger Spray: Adjustable trigger spray on HDPE bottle Capped: Cap on HDPE bottle Double packed in polyethylene linear tear bags 6 bottles per double walled cardboard box
	Packaging 5L	Tamper evident cap on HDPE bottle Double packed in polyethylene linear tear bags 2 bottles per double walled cardboard box
	Shelf Life	Unopened: 12 months from date of manufacture In-use: 24 weeks from date of opening

Use biocides safely. Always read the label and product information before use.

### **Product Specification – Filtered CyChlor**

Product Name	Contec CyChlor
Product Description	Filtered Stabilised Hypochlorous Acid in purified water (EP)
Product Code	FBT100CC 1L Trigger Spray x 6 FBC100CC 1L Capped x 6 FBC502PC 5L Capped x 2
Product Specification	
Colour	Colourless
Clarity	Clear
Specific Gravity @ 2	20°C 0.990 – 1.010
Available chlorine	> 300ppm
pH @ 20°C	3.0 - 6.0
Production	Filtered to 0.2 micron under Grade A uni-directional airflow in a Grade B cleanroom.
Packaging 1L	Trigger Spray: Adjustable trigger spray on HDPE bottle Capped: Cap on HDPE bottle Double packed in polyethylene linear tear bags 6 bottles per double walled cardboard box
Packaging 5L	Tamper evident cap on HDPE bottle Double packed in polyethylene linear tear bags 2 bottles per double walled cardboard box
Shelf Life	Unopened: 12 months from date of manufacture In-use: 24 weeks for date of opening

Use biocides safely. Always read the label and product information before use.

### Section 4 Product Certificates

**Contec CyChlor** is provided with the following batch specific documentation. All certificates are controlled within Contec's quality system and subject to written change control.

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#### PRODUCT CERTIFICATE Product: Contec Sterile CyChlor SBT100CC Product Code: Product Description: Sterile Stabilised Hypochlorous Acid in purified water 1L Trigger Spray Batch Number: MON / YYYY Manufacture Date: Expiry Date: MON / YYYY ANALYSIS Test Specification Results Colour: Colourless Clarity: Clear Filtration: Filtered to 0.2 microns SG at 20°C: 0.990 - 1.010Available chlorine: >300ppm pH at 20°C : 3.0 - 6.0Manufactured product via a Quality System certified to ISO 9001:2015, tested in accordance with documented quality procedures and approved when required specifications are met. STERILITY Sterility test number: Sterility test result: No evidence of microbial growth Test method as described in the current edition of the European Pharmacopoela. Name: 1: John Gray 2: Lee Rodgers Position: 1: Quality Manager 2: QC Supervisor Date: 1: 2: 2-Authorised Signature: 1: For and on behalf of Contec Inc COA44 Rev 2 **Manufactured by:** America Europe China www.contechs.com Contex Inc 21 dis Pres RP 3707 MICS7 VAANES n Technology (Sushery) Co. Ltd. Contes Cleannoom (JR) Ltd Unit 55 Wanshesk Business Park Contex Inc. Contex Co. COLUMN DO P.O. Box 2302 No. 17 Longson Soud Stations 218024 Ashington Sportanika g KC

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#### PRODUCT CERTIFICATE Product: Contec Sterile CyChlor Product Code: SBT100CC Product Description: Sterile Stabilised Hypochlorous Acid in purified water 1L Trigger Spray Batch Number: Manufacture Date: MON / YYYY MON / YYYY Expiry Date: ANALYSIS Test Specification Results Colour: Colourless Clear Clarity: Filtered to 0.2 microns Filtration: SG at 20°C: 0.990 - 1.010Available chlorine: >300ppm pH at 20°C : 3.0 - 6.0Manufactured product via a Quality System certified to ISO 9001:2015, tested in accordance with documented quality procedures and approved when required specifications are met.

#### STERILITY

Sterility test number: xxxxxxxxx Sterility test result: No evidence of microbial growth

Test method as described in the current edition of the European Pharmacopoela.

Name:	1: John Gray	Y	2: Lee Rodgers	
Position:	1: Quality N	lanager	2: QC Supervisor	
Date:	1:		2:	
Authorised Signature: For and on behalf of Contec Inc	1:		2:	
COA44 Rev 2				
Manufactured by: Contex Connecton (UK) Ltd Contex Manufacti Rations Park Addigtion UK	Anteorica Contex Inc 7-2-Nox 550 Spectanisary SC USA	Europe Contes tes 21 du Pres Nº 3707 Secon Valentes Pience	China Contas Daenson Technology (Natherd) Co. Lid No. 17 Longson Yand Technol 2000) China	www.contedisc.com Intera@contedisc.com

Product:	Contec Sterile	CyChlor		
Product Code:	SBC500CC			
Product Description:	Sterile Stabilis	ed Hypochlorous	Acid in purified water (EP)	5L Capped
Batch Number:				
Manufacture Date:	MON / YYYY			
Expiry Date:	MON / YYYY			
ANALYSIS				
Test	Specifi	antin-	Results	
			Results	
Colour:	Colourie	55		
Clarity:	Clear			
Filtration:	Filtered	to 0.2 microns		
SG at 20°C:	0.990 -	1.010		
Available chlorine:	>300pp	m		
pH at 20°C :	3.0 - 6.	0		
Manufactured product via documented quality proces	a Quality Syste Jures and approv	m certified to IS ved when require	0 9001:2015, tested in ac d specifications are met.	cordance with
STERILITY				
Sterility test number:	X00000	20000		
Sterility test result:	No evic	lence of microbia	l growth	
Test method as described i	in the current ed	lition of the Euro	pean Pharmacopoeia.	
Name:	1: John Gray		2: Lee Rodgers	
Position:	1: Quality Mar	nager	2: QC Supervisor	
Date:	1:		2:	
Authorised Signature: For and on behalf of Contec Inc	1:		2:	
(1)465 Rev 3				
Contrast Part 4				
Manufactured by:	America	Europe	China	www.contechs.com
	America Contex Ins F.C.Box 330	Europe Contex Inc 21 du Frai SF 3707	Contex Countries Technology (Sushera) Co. Ltd. No. 17 Longton Road	www.contedisc.com Interactionation.com
Manufactured by: Code: Center (22) Ltd	Contex Inc	Contex Inc	Contex Deensoon Technology (Nathera) Co. Ltd.	

chlor abilised Hypochlor Y Y Cification surless sr red to 0.2 microns 80 – 1.010 0ppm – 6.0	ous Acid in purified water (EP) 1L Trigger Sp Results
Y cification surless r red to 0.2 microns 80 – 1.010 0ppm	Results
Y cification surless r red to 0.2 microns 80 – 1.010 0ppm	Results
Y cification purless r red to 0.2 microns 20 – 1.010 0ppm	
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gers	2: John Gray
ality Technician	2: Quality Manager
	2:
	2:
	China www.conteduc.com

CONTE			
	PRODUCT CERTIF	ICATE	
Product:	Contec CyChlor		
Product Code:	FBC100CC		
Product Description:	Filtered Stabilised Hypochlorous Acid in purified water (EP) 1L Capped		
Batch Number:			
Manufacture Date:	MON / YYYY		
Expiry Date:	MON / YYYY		
ANALYSIS			
Test	Specification	Results	
Colour:	Colourless		
Clarity:	Clear		
Filtration:	Filtered to 0.2 microns		
SG at 20°C:	0.990 - 1.010		
Available chlorine:	>300ppm		
pH at 20°C :	3.0 - 6.0		
	ia Quality Systems certified to I redures and approved when requi	SO 9001:2015, tested in accordance wit red specifications are met.	
Name:	1: Lee Rodgers	2: John Gray	
Position:	1: Snr. Quality Technician	2: Quality Manager	
Date:	1:	2:	
Authorised Signature: For and on behalf of Contec Inc	1:	2:	

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 Rev 2

 Manufactured by:
 America
 Europe
 China
 www.contedisc.com

 Contex Desmony (20) Ltd
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 Intera@contedisc.com

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PRODUCT CERTIFICATE

Product:	Contec CyChlor	
Product Code:	FBC500CC	
Product Description:	Filtered Stabilised Hypochi	orous Acid in purified water (EP) 5L Capped
Batch Number:		
Manufacture Date:	MON / YYYY	
Expiry Date:	MON / YYYY	
ANALYSIS		
Test	Specification	Results
Colour:	Colourless	
Clarity:	Clear	
Filtration:	Filtered to 0.2 micro	ns
SG at 20°C:	0.990 - 1.010	
Available chlorine:	>300ppm	
pH at 20°C :	3.0 - 6.0	
	a Quality Systems certified t edures and approved when re-	o ISO 9001:2015, tested in accordance with quired specifications are met.
Name:	1: Lee Rodgers	2: John Gray
Position:	1: Snr. Quality Technician	2: Quality Manager
	1:	2:
Date:	<b>1</b> .	

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Manufactured by:	America	Europe	China	www.contechs.com
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Link 6A Wansless Business Fark	P. C. Box 550	21 dia 91a1 59 8707	Sta. 17 Longson Solad	
Addigton	Spartanisorg SC	NECRY VIANNES	Sushing 21/8024	
LEC		Pages	China	

### Section 5 Instructions for Use

Contec CyChlor is a ready to use product and does not require dilution.

When transferring the bottles to the point of use, remove each packaging layer as the environment becomes more critical.

Apply Contec CyChlor to a Contec sterile cleanroom wipe or mop. Ensure the wipe or mop is sufficiently and uniformly saturated before wiping the surface to be cleaned. Leave for required contact time before wiping to dry. Wiping will also optimise the physical removal of contaminants from the surface.

Contec CyChlor will leave a small residue on a surface which is free rinsing and easily removed with either alcohol or water, if removed immediately. If CyChlor is routinely allowed to dry onto a surface without removal over an extended time, (approximately 3 weeks) it will become more difficult to remove. Best practice suggests disinfectants are wiped to dry and removed after the contact time.

#### Storage conditions

**Contec CyChlor** must be stored in the original packaging. Do not freeze. Store below 40°C.

### Section 6 Product Labels

Each of Contec's disinfectant products is labelled to aid with easy identification of the active ingredients. The labels meet the requirements of the new legislation for labelling of chemicals: The Classification, Labelling and Packaging of Substances and Mixtures Regulation (CLP), Regulation (EC) No 1272/2008 which is the EU implementation of the UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS), which came into force in Jan 2009.

CLP replaces the Dangerous Substances Directive 67/548/EEC and the Dangerous Preparations Directive 1999/45/EC.

Each active ingredient is colour coded. The roundel carries the colour representing the active ingredient and either a green or blue dot to signify whether the product is sterile or filtered. Dark blue signifies a filtered product and green signifies a sterile product.

Each master label has its own code and revision level for control purposes. Labels are controlled under the quality system and change control.

The labels are manufactured from alcohol resistant material and inks so are suitable for wipe down with alcohol for disinfection purposes. Each new batch of labels is tested before use.

	001 of 1000 LAB109	/01	
	tt solution containing s. Ensure complete wetting of area. ntact time. Close nozzle after use. ade B cleanroom. 3 mins EN13697 3 mins EN13697	Product Code SBT100CC	
STERILE CONTEC C	<ul> <li>Ready to use, hard surface disinfectant solution containing stabilised hypochlorous acid.</li> <li>Suitable for use on clean hard surfaces. Ensure complete wetting of area. For optimum results wipe dry after contact time. Close nozzle after use.</li> <li>Sterile filtered to 0.22 microns in a Grade B cleanroom.</li> <li>Contact times: Bacteria 3 mins EN13697 Yeast 3 mins EN13697</li> <li>For professional use only.</li> </ul>	1 LITRE	
R0 100 ml contin 0.05 ml hipoclorit de calciu in apa purificata. IN CAZ DE CONTACT CU OCHI: Clätify cu atenjle cu apà timp de mai mulle minule. A se elimina asemenae adageuritori industrale normale. Cantitäj mici de O/Chlor pot il eliminate print-un canal de scurgere. A se depocita la temperaturi care nu depășesc 40°C. A ru se congela. F 100 ml sisaittăi. O.05 ml kalsiumhypokloritita publicitentussa vedessă. JOS KEMIKAALIA JOUTUU SILMIIN: Huuhoh buolelitsave vedessă. JOS KEMIKAALIA JOUTUV SILMIN: Huuhoh lu elitsave vedessă. JOS KEMIKAALIA JOUTUV RAULA JOT 100 ml sindiktat kuran normană i todisturgitelu. Bortskaffes som normăți, industrielt refield. Smă marquef VCMIN' fan hoortskaffes va ed leitgeraleu. JON KENARI MED BUNKIN bortskaffes va ed leitgeraleu. JON KENARI MED BUNKIN bortskaffes va ed leitgeraleu. JON Ala ki lu honeveran.	aon nace oversuger 40 c. mat nace metriyeas. SV 100 mi imeehaller (JJC mit kalciumhypoklorit i ultrarent vatten i flera miauter. Ski klavnárt. Omhaldertages som industriavfall. Smá mängder VyChlor kan kassenas va ett oregelbundet avlopp. Förvaras vid högst 40°C. Får aj frysas.	Authorisation Holder Contec Europe R.P. 3707, F56037 VANNES, France Tel +33 297 437 690	887 om (UK) Ltd
EN 100ml contains 0.06ml calcium hypochlorite in purified wate. IF IN EYES: rinse cautously with water for several minutes. Get medical advice/attantion. Dispose of as normal industrial waste. Small quantities of CyChlor can be disposed of via a foul drain. Store at temperatures not exceeding 40°C. Do not freeze. The 100 ml de produit contiennent: 0.06 ml d' hypochlorite de calcium dans de l'eave purifiée. EN CAS DE CONTACT AVEC LES YER. Rincer aver présaudon à l'au poprehlorite de calcium dans de l'eave présaudon à l'au poprehlorite de industriel ordinaire. Le rejet de petites quantité de CyChlor à l'égour est toliée. Stocker à une température ne dépassant pas 40°C. Ne pas congeler. DE 100 ml enthaften: 0.06 ml Calcium/hypochlorit in genéniggem Wassen. BL BERUHRUNG MIT DEN AUGEN. Éfnige Minuten Rateinhole arctisch Minuten Bartine de CyChlor à dornechen Rateinhole and vorsichtig mit Wassen ausspülsen dortechen Rateinhole arctisch Minuten Bartine de CyChlor Stocker Arctine Manten Rateinhole arctisch Minuten Les Venacional dortechen Rateinhole arctisch Minuten Rateinhole arctisch Ander Neuer Arctine Rateinhole Rateinhole Arctisch Minuten Bartine Arctisch Minuten Rateinhole Arctisch Minuten Rateinhole Arctisch Mennen Minuten Rateinhole Arctisch Manten Rateinhole Arctisch Minuten Rateinhole Arctisch Manten Rateinhole Arctisch Manten Rateinhole Arctisch Manten Manten Minuten Mennen Minuten Rateinhole Arctisch Manten Manten Mennen Minuten Minuten Mennen Minuten Mennen Minuten Mennen Minuten Mennen Minuten Mennen Minuten Mennen Minuten Minuten Mennen Minuten Minuten Mennen Minuten Minuten Mennen Minuten Me	Intractorement instagent, notine menagent in intracement definition als normales Schmitztwasser entideer werden. Bei Temperaturen nicht über 40°C lagen. Nicht einfrieren. ES 100 ml contienen: 0,06 ml de hipoclorite de calico en ague apartifactad. EN CASO DE CONVACTO CON LOS 0.00% sclara cuidadosamente con agua durante varios minutos: Consulte a un médico. Eliminar como los residuos inductriales normales. Se pueden aliminar pequeñas cantidades de CyChor mediante un desagid. Almacenar a temperaturas no superiores a 40°C. No congesi. 1 100 ml contengone. 0,06 ml di poclorite di calicio in acqua purificata. IN CASO DI CONTATTO CON GLI OCCHI. Sciacquare accuratamente per parecchi minuti. Consultare un medico. Disporte nen ando utilizato per monili rifiudi dudatriali. Piccole quantità di CyChor possono essere a millete tramite uno scarico fallo. Conservare in luogo fresco a temperature non superiori a 40°C. Non congelare.	Supplier Contoc FO. Box 530, Spartanburg, SC 29304, USA Tel +1 864 503 8333	Emergency telephone Chemtrec <sup>®</sup> +1-703-527-3887 Biocide Registration Number: German: N-75408 Manufactured in the UK by Contec Cleanroom (UK) Ltd

Contec Sterile CyChlor Trigger Spray 1L

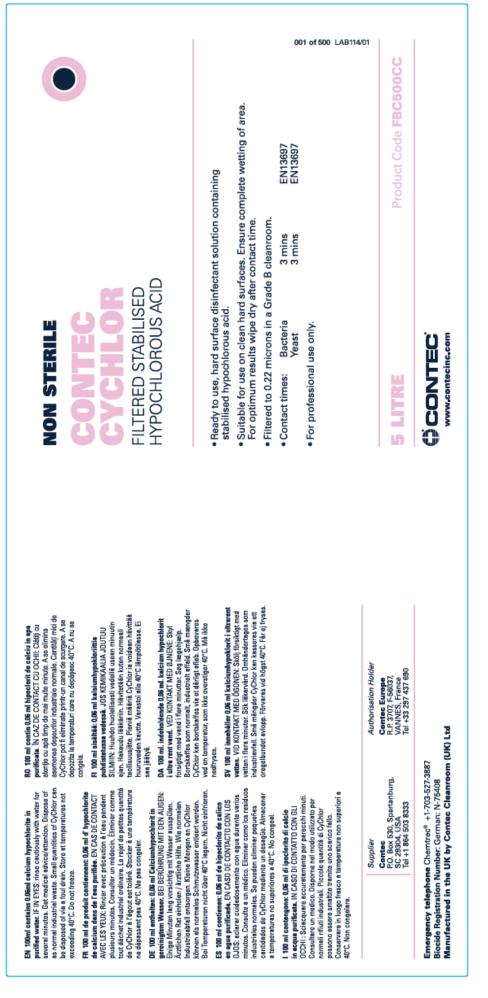
		Ready to use, hard surface disinfectant solution containing stabilised hypochlorous acid. Suitable for use on clean hard surfaces. Ensure complete wetting of area. For optimum results wipe dry after contact time. Sterile filtered to 0.22 microns in a Grade B cleanroom. Contact times: Bacteria 3 mins EN13697 Yeast 3 mins EN13697 For professional use only.	Product Code SBC100CC	
STERILE	<b>COULLOR</b> <b>CYCHLOR</b> STERILE STABILISED HYPOCHLOROUS ACID	<ul> <li>Ready to use, hard surface disinfectant solution containing stabilised hypochlorous acid.</li> <li>Suitable for use on clean hard surfaces. Ensure complete w For optimum results wipe dry after contact time.</li> <li>Sterile filtered to 0.22 microns in a Grade B cleanroom.</li> <li>Contact times: Bacteria 3 mins ENY Yeast 3 mins ENY</li> <li>For professional use only.</li> </ul>	1 LITRE	
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Provide the section section and processories and purinee and water. Fin N PYES: make sectionary with water for several purinetas. Get medical advice/attention. Dispose of a normal out industrial vasto. Small quantities of CyChior can be disposed derivation of via a foul drain. Store at temperatures not exceeding 40°C. Do not freaze.	FR 100 mi de produit contiennent 0,06 mi d' hypochlorite de FR calcium dans de l'asu purifiée. EN CAS DE CONTACT AVEC pui calcium dans de l'asu purifiée. EN CAS DE CONTACT AVEC pui minutes. Consulter un médecin. Éliminer comme tout déchet inductrie l'argout est toiéré. Sincker à une température ne dépassant vas d'CC. Ne pas congelar. DA 05 100 mi entratien: 0,56 mi Calciumhypochlorit in utilis genelingent Nesser ALSE Minutes. DA DE 100 mi entratien: 0,56 mi Calciumhypochlorit in utilis finige Minutes hang vorsiching mit Wasser ausspüllen. DA 106 100 mi entratien: 0,56 mi Calciumhypochlorit in utilis finige Minutes hang vorsiching mit Wasser ausspüllen.	Renn. S S S S S S S S S S S S S S S S S S	Supplier Contec P.O. Box 530, Spartanburg, SC 29304, USA Tel +1 864 503 8333	Emergency telephone Chemtrac <sup>8</sup> +1-703-527-3887 Biocide Registration Number: German: N-75408 Manufactured in the UK by Contec Cleanroom (UK) Ltd



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	lution containing sure complete wetting of area. t time. Close nozzle after use. iroom. ins EN13697 ins EN13697	Product Code FBT100CC	
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<ul> <li>EN 100mil centains 0.06mil calcium hypochlorite in purified weter. In NCACE DE CONTACT O CONI in apa worker. If NO EXERCE intersection on the production of the p</li></ul>	Common contrager qu. Crime non eren. SV 100 ml innehalter 0.06 ml tallo vatten. VID KONTAKT MED ÖGGN vatten fera minuter. SK ji Bikavia industriavfall. Små mingder CyChi industriavfall. Små mingder CyChi indust	SupplierAuthorisation HolderContecContec EuropeP.O. Box 530, Spartanburg,Contec EuropeP.C. 29304, USAVANNES, FranceTel +1 864 503 8333Tel +33 297 437 680	Emergency telephone Chemtrec <sup>a</sup> +1-703-527-3887 Biocide Registration Number: German: N-75408 Manufactured in the UK by Contec Cleanroom (UK) Ltd

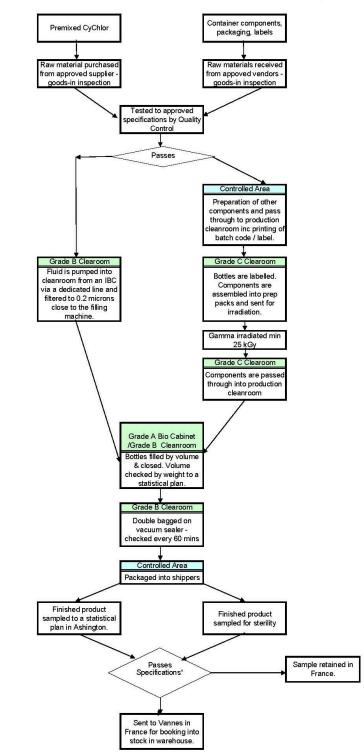
Contec CyChlor Trigger Spray 1L

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		Ready to use, hard surface disinfectant solution containing stabilised hypochlorous acid. Suitable for use on clean hard surfaces. Ensure complete wetting of area. For optimum results wipe dry after contact time. Filtered to 0.22 microns in a Grade B cleanroom. Contact times: Bacteria 3 mins EN13697 Yeast 3 mins FN13697 For professional use only.	Product Code FBC100CC	
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To vom miscinary communication are access in age perificants. IN CAZ DE: CONTACT CU OCHII: Clarkip cu apă timp de mai multe minute. A se elimina asemenea severulte industribite normalei. Camități mici de Cychlor pot fi eliminate printrum canai de scurgere. As e depozita la temperaturi care ru depăsec dor C. Aru se congela.	F 100 ml sisälitää. 0,06 ml katsiumhypokloriittia puhdistetussa vedessä. JOS KEMIKAALIA JOUTUU SILMIIN: Huuhdo huotellisesti vedellä usean minuutin ajan. Hakeudu määriä CyChloria voidaan hävittää huuruvodon kautta. Varastoi alle d/°C lämpötlassa. El saa jäätyä. DA 100 mL indeholdende 0,05 mL katcium hypochlorit i med vand. Tenet vand. VED KONTAKT MED BJNENE: Skyh forsigrigt uthra rent vand. VED KONTAKT MED BJNENE: Skyh forsigrigt oom normatt, industrielt affald. Smä mengder CyChlor kan konneckins via a dänigr affald. Dipävares ved an tamperetur, konneckins via a dänigr affald. Smä mengder CyChlor kan konneckins via via dänigr affald. Smä mengder CyChlor kan konneckins via via.	strong minimum supervision and salicium kypokladini i ultrarent strong minimum supervision. Dumbiadertages som vatten i føra minuter. Skolj föraktigt mad vatten i føra minuter skolj skarvard. Dumbiadertages som industriadrall. Små mångder CyChilor kan kasseras via ett oregelbundet avlopp. Förvares vid högst 40°C. Får ej fryaas.	Authorisation Holder Contec Europe R.P. 3707, F-66037, VANNES, France Tel +33 297 437 690	
	_		Spartanburg, A 3 8333	7-3887 )8 Iroom (UK) Ltd
when IF IN EFES: rinse even outcoursly with varies for several minutes. Get medical advice/attention. Dispose of as normal industries. Safe medical advice/attention. Dispose of as normal industries af foll varies. Small quantities of CyChlor can be disposed of via a foll drain. Store at temperatures not exceeding 40°C. Do not freeze.	FR 100 ml de produit contisement. 0.06 ml d' hypochlorite de calcium dans de l'eau purifiée. EN CAS DE CONTACT AVEC LES YEUX: Rincer avec précaution à l'eau pendant plusieurs minutes. Consulter un médecin. Éiminer comme tout déchet industriel ordinaire. Le rejet de petites quantité de CyChlor à l'égout est toléré. Stockar à une tampérature ne dépassant pas 40°C. Ne pas congeler. DE 100 ml enthalten: 0.06 ml Calciumhypochlorit in gereinighem Wasser. BEI BRRUHRUNG MIT DEN AUGEN: Éinige Minuten lang vorsichtig mit Wasser ausspülen. Arzühren Rat einholen / ärzühren Manzen, von cormalen deinerinabrell envervan. Koina Manzen von combine	Rinnen els normales Schmutzwesser antierur vorunt Bei Tempereturen nicht über 40°C lagern. Nicht einfrieren. ES 100 ml contienen: 0.06 ml de hipoclorito de calico en agua purificada. EN CASO DE CONTACTO CON LOS 0.005. aclarar cuidosamente con agua duranta varios minutos. Consulte a un médico. Eliminar como los residuos industriales normales. Se pueden eliminar poqueñas cantidades de CyChlor mediante un desagúe. Almacenar a temperaturas no superiores a 40°C. No congeal. 1 100 ml contengone. 0.05 ml di ipoclorito di calcio in acqua purificata. IN CASO DI CONTATTO CON ELI OCCHI : Scienque reaccurationela per preracchi minut. Consultare un medico. Disponne nel medo utilizzato per normali rifuti industrial. Piccole quantità di CyChlor possono essere santitite tranite uno scenico fallo. Conservare in luogo fresco a temperature non superiori a 40°C. Non congelare.	Supplier Corrtec P.O. Box 530, Spartanburg, SC 29304, USA Tal +1 864 503 8333	Emergency telephone Chemtred <sup>®</sup> +1-703-527-3887 Biocide Registration Number: German: N-75408 Manufactured in the UK by Contec Cleanroom (UK) Ltd
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### Section 7 Production Process – Sterile CyChlor

Contec *Sterile* CyChlor is sterile filtered to 0.2 micron under Grade A laminar airflow in a biological safety cabinet. The cabinet is sited in a Grade B cleanroom. All components have been irradiated at no less than 25 kGy.

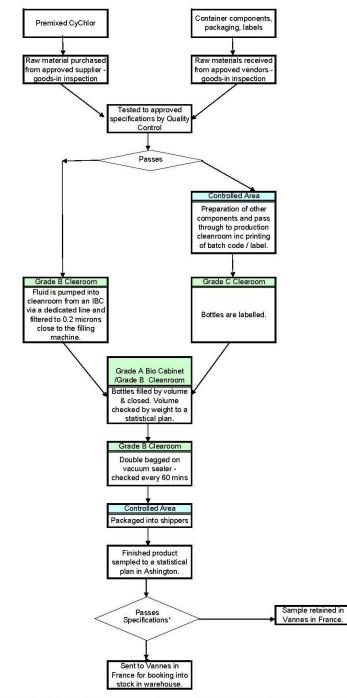


#### Production Process Flow Chart Contec Sterile CyChlor

\* Should there be a QC failure at any point in the production process, the product is quarantined for investigation and disposal

### **Production Process – Filtered CyChlor**

Contec CyChlor is filtered to 0.2 micron under Grade A laminar airflow in a biological safety cabinet. The cabinet is sited in a Grade B cleanroom.



#### Production Process Flow Chart Contec CyChlor

\* Should there be a QC failure at any point in the production process, the product is quarantined for investigation and disposal

### Section 8 SDS

Included in this section is the SDS for Contec Sterile 1L Trigger and 5L Capped product. The SDSs for the other product codes are exactly the same and can be found on the Contec website www.contecinc.com. Additional languages are available on the website or please contact your local representative for copies.

#### **Personal Protective Equipment**

Even though Contec CyChlor has been classified with no specific hazard under the CLP guidelines, the SDS suggests the wearing of basic PPE.

#### **Respiratory Protection**

As with all disinfectants Contec CyChlor has an odour which may build up over time when used continuously. Good ventilation in the area in which CyChlor is being used will prevent this build up.

There are no exposure limits for Contec CyChlor, however if any personnel experience irritation or other symptoms an EN149 respirator can be worn. This may also be useful if the smell of the disinfectant is a particular problem for a user.

#### **Hand Protection**

Nitrile or latex gloves should be worn when handling CyChlor. Section 10 shows there is no breakthrough of Contec ProChlor through nitrile or latex gloves for up to 4 hours, as Contec ProChlor is a higher concentration of hypochlorous acid than Contec CyChlor this work can be carried over.

#### **Eye Protection**

Safety glasses should be worn.

#### **Skin Protection**

Protective clothing such as a lab coat should be worn.



CONTEC STERILE CYCHLOR 1L AND 5L

Page: 1

Compilation date: 08/01/2018

Revision date: 15/06/2018

Revision No: 2

#### Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: CONTEC STERILE CYCHLOR 1L AND 5L

Product code: SBT100CC SBC500CC

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: Biocidal Product PT-02

#### **1.3. Details of the supplier of the safety data sheet**

Company name: Contec Inc.

525 Locust Grove Spartanburg South Carolina 29303 USA Tel: +33 (0) 2 97 43 76 98

Email: sds@contecinc.com

#### 1.4. Emergency telephone number

Emergency tel: +1 703 527 3887 (24 hours)

#### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Classification under CLP: This product has no classification under CLP.

2.2. Label elements

Label elements: This product has no label elements.

2.3. Other hazards

**PBT:** This product is not identified as a PBT/vPvB substance.

#### Section 3: Composition/information on ingredients

#### 3.2. Mixtures

Hazardous ingredients:

#### CONTEC STERILE CYCHLOR 1L AND 5L

#### Page: 2

#### CALCIUM HYPOCHLORITE

EINECS	CAS	PBT / WEL	CLP Classification	Percent
231-908-7	7778-54-3	-	Ox. Sol. 2: H272; Acute Tox. 4: H302; Skin Corr. 1B: H314; Aquatic Acute 1: H400; -: EUH031	<1%

#### Non-classified ingredients:

WATER

EINECS	CAS	PBT / WEL	CLP Classification	Percent
-	7732-18-5	-	-	>90%

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes.

Ingestion: Wash out mouth with water.

Inhalation: Move to fresh air in case of accidental inhalation of vapours.

#### 4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be irritation of the throat.

Inhalation: No data available.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Not applicable.

#### Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Dry chemical powder. Alcohol or polymer foam. Use water spray to cool containers.

#### 5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

#### Section 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details. Turn leaking containers leak-side up

to prevent the escape of liquid.

#### CONTEC STERILE CYCHLOR 1L AND 5L

#### 6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

#### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

#### 6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

#### Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Ensure there is sufficient ventilation of the area.

#### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area. Keep container tightly closed. Keep away from direct sunlight. Do not freeze. Store below 40°C.

Suitable packaging: Must only be kept in original packaging.

#### 7.3. Specific end use(s)

Specific end use(s): No data available.

#### Section 8: Exposure controls/personal protection

#### 8.1. Control parameters

Workplace exposure limits: No data available.

#### **DNEL/PNEC** Values

DNEL / PNEC No data available.

8.2. Exposure controls

Ensure there is sufficient ventilation of the area.
Respiratory protection not required.
Nitrile gloves. Rubber gloves.
Safety glasses. Ensure eye bath is to hand.
Protective clothing.

#### Section 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

State:	Liquid
Colour:	Colourless
Odour:	Perceptible odour
Solubility in water:	Miscible
Boiling point/range°C:	No data available.
Flammability limits %: lower:	Not applicable.

Melting point/range°C: No data available.

#### CONTEC STERILE CYCHLOR 1L AND 5L

			Page: 4
		upper:	Not applicable.
Flash point°C:	Not applicable.	Part.coeff. n-octanol/water:	No data available.
Autoflammability°C:	No data available.	Vapour pressure:	No data available.
Relative density:	No data available.	pH:	4
VOC g/I:	No data available.		
9.2. Other information			
Other information:	No data available.		
Section 10: Stability and read	ctivity		
10.1. Reactivity			
Reactivity:	Stable under recommende	ed transport or storage conditions.	
10.2. Chemical stability			
Chemical stability:	Stable under normal condi	tions.	
10.3. Possibility of hazardous	s reactions		
Hazardous reactions:	Hazardous reactions will n	ot occur under normal transport or storage	conditions.
	Decomposition may occur	on exposure to conditions or materials liste	ed below.
10.4. Conditions to avoid			
Conditions to avoid:	Direct sunlight. Heat.		
10.5. Incompatible materials			
Materials to avoid:	Not applicable.		

#### 10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

#### Section 11: Toxicological information

#### 11.1. Information on toxicological effects

#### Hazardous ingredients:

#### **CALCIUM HYPOCHLORITE**

ORL RAT LD50 850 mg/kg	
------------------------	--

#### Excluded hazards for substance:

Hazard	Route	Basis
Acute toxicity (ac. tox. 4)	-	No hazard: calculated
Acute toxicity (ac. tox. 3)	-	No hazard: calculated
Acute toxicity (ac. tox. 2)	-	No hazard: calculated

#### SAFETY DATA SHEET

#### CONTEC STERILE CYCHLOR 1L AND 5L

Acute toxicity (ac. tox. 1)	-	No hazard: calculated
Skin corrosion/irritation	-	No hazard: calculated
Serious eye damage/irritation	-	No hazard: calculated
Respiratory/skin sensitisation	-	No hazard: calculated
Germ cell mutagenicity	-	No hazard: calculated
Carcinogenicity	-	No hazard: calculated
Reproductive toxicity	-	No hazard: calculated
STOT-single exposure	-	No hazard: calculated
STOT-repeated exposure	-	No hazard: calculated
Aspiration hazard	-	No hazard: calculated

#### Symptoms / routes of exposure

Skin contact: There may be mild irritation at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: There may be irritation of the throat.

Inhalation: No data available.

#### Section 12: Ecological information

#### 12.1. Toxicity

Ecotoxicity values: No data available.

#### 12.2. Persistence and degradability

Persistence and degradability: No data available.

#### 12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

12.4. Mobility in soil

Mobility: Soluble in water.

#### 12.5. Results of PBT and vPvB assessment

#### PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

#### Section 13: Disposal considerations

13.1. Waste treatment methods

**Disposal operations:** Small quantities may be disposed of via a foul drain. Deposit into or on to land (e.g. landfill,

etc.)

Disposal of packaging: Dispose of as normal industrial waste.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

#### SAFETY DATA SHEET

#### CONTEC STERILE CYCHLOR 1L AND 5L

#### Section 14: Transport information

#### **Transport class:** This product does not require a classification for transport.

#### Section 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

#### 15.2. Chemical Safety Assessment

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

#### Section 16: Other information

#### Other information

Other information:	This safety data sheet is prepared in accordance with Commission Regulation (EU) No
	2015/830.
	* indicates text in the SDS which has changed since the last revision.
Phrases used in s.2 and s.3:	EUH031: Contact with acids liberates toxic gas.
	H272: May intensify fire; oxidiser.
	H302: Harmful if swallowed.
	H314: Causes severe skin burns and eye damage.
	H400: Very toxic to aquatic life.
Legal disclaimer:	The above information is believed to be correct but does not purport to be all inclusive and
	shall be used only as a guide. This company shall not be held liable for any damage resulting
	from handling or from contact with the above product.

# Section 9 Efficacy

Disinfectant efficacy in Europe can easily be tested and compared in a laboratory environment using a series of EN tests. CEN technical committee 309 has developed a series of tests for the testing of disinfectants suitable for use in industrial areas. It must be noted that they are not specifically designed for the testing of cleanroom disinfectants and even the clean conditions test involves using a small amount of interfering substance.

The EN tests include a mixture of surface and suspension tests:-

Phase 1:	Screening by basic suspension tests				
Phase 2:	Step 1 Extended suspension tests for defined applications				
	Step 2 Evaluation in "practice mimicking" conditions				
Phase 3:	Field Tests ( <i>not yet developed</i> )				

Phase 1 testing does not specify any contact time or involve any interfering substances. These tests tend to be used by disinfectant manufacturers to show initial activity during the development process.

Phase 2 Step 1 tests are suspension tests for bacteria, fungi, yeasts, viruses and spores with specified organisms, contact times and interfering substance added. Phase 2 Step 2 testing is a surface test, whereby the organism under test is dried onto a disc and the disinfectant added for a specified contact time. The test is specified for bacteria, fungi and yeasts.

# **Contec CyChlor Efficacy**

Contec CyChlor has been tested according to the following tests:

#### BS EN 1276:1997

Chemical Disinfectants and Antiseptics - Quantitative suspension test for the evaluation of bactericidal activity of chemical disinfectants and antiseptics used in food, industrial, domestic and institutional areas.

#### BS EN1650:2008 +A1:2013

Chemical Disinfectants and Antiseptics - Quantitative suspension test for the evaluation of fungicidal activity of chemical disinfectants and antiseptics used in food, industrial, domestic and institutional areas.

#### BS EN 13697:2015

Chemical Disinfectants and Antiseptics - Quantitative non-porous surface test for the evaluation of bactericidal and/or fungicidal activity of chemical disinfectants used in food, industrial, domestic and institutional areas.

## Neutraliser

The neutraliser suitable for use with Contec CyChlor is:	Lecithin	3g / I
	Polysorbate 80	30g / I
	L-histidine	1g / I
	Saponin	30g / I
	Phosphate buffer	0.35g/l

# **Standard EN Tests Parameters**

Test	Organisms	Contact Time	Log reduction
EN1276	E. hirae	5 mins	Log 5
	E. coli	5 mins	Log 5
	P. aeruginosa	5 mins	Log 5
	S. aureus	5 mins	Log 5
EN1650	C. albicans	15 mins	Log 4
	A. Brasiliensis (niger)	15 mins	Log4
EN13697	E. hirae	5 mins	Log 4
	E. coli	5 mins	Log 4
	P. aeruginosa	5 mins	Log 4
	S. aureus	5 mins	Log 4
	C. albicans	15 mins	Log 3
	A. Brasiliensis (niger)	15 mins	Log 3

# CyChlor Efficacy Results Pre - Production Batch

# Test Lab: MGS Laboratories Reading UK

# EN13697 – clean conditions / stainless steel

Organism	Pass Criteria	Test Results Log Reduction	Contact Time	Result	Method Used
S.aureus	Log 4	>5.54	1 min	PASS	Dilution neutralisation
E.hirae	Log 4	>5.43	1 min	PASS	Dilution neutralisation
E. <i>coli</i>	Log 4	>5.12	1 min	PASS	Dilution neutralisation
P.aeruginosa	Log 4	>5.48	3 mins	PASS	Dilution neutralisation
C.albicans	Log 3	3.12	1 min	PASS	Dilution neutralisation

Further test work was carried out on production samples at the end of shelf life.

# CyChlor Efficacy Results Production Batch

# Test Lab: MGS Laboratories, UK

# EN1276 – clean conditions (after 24 weeks storage at 40°C)

Organism	Pass Criteria	Test Results Log Reduction	Contact Time	Result	Method Used
S.aureus	Log 5	> 5.34	3 mins	PASS	Dilution neutralisation
E.hirae	Log 5	> 5.26	3 mins	PASS	Dilution neutralisation
E.coli	Log 5	> 5.30	3 mins	PASS	Dilution neutralisation
P.aeruginosa	Log 5	> 5.24	3 mins	PASS	Dilution neutralisation

# EN1650 – clean conditions (after 24 weeks storage at 40°C)

Organism	Pass Criteria	Test Results Log Reduction	Contact Time	Result	Method Used
C.albicans	Log 4	> 4.12	3 mins	PASS	Dilution neutralisation

# EN13697 – clean conditions / stainless steel (after 12 weeks storage at 40°C)

# Test Lab: MGS Laboratories Reading UK

Organism	Pass Criteria	Test Results Log Reduction	Contact Time	Result	Method Used
S.aureus	Log 4	4.00	3 mins	PASS	Dilution neutralisation
E.hirae	Log 4	5.43	3 mins	PASS	Dilution neutralisation
E <i>.coli</i>	Log 4	>5.16	3 mins	PASS	Dilution neutralisation
P.aeruginosa	Log 4	>5.65	3 mins	PASS	Dilution neutralisation
C.albicans	Log 3	4.36	3 mins	PASS	Dilution neutralisation

#### Conclusion

Tests carried out against the standard EN tests for qualification of disinfectants has shown that Contec CyChlor is a fast-acting broad spectrum disinfectant, effective in 3 minutes against **bacteria and yeasts**.

#### **Mode of Action**

Many studies have explored the mechanism of chlorine disinfection and although it is not possible to precisely explain how each particular chlorine species works, current theory believes that inactivation occurs by means of one or more of the following mechanisms; inactivation of the key enzymes, disruption of nucleic acids rendering them non-functional, and oxidative damage to cell walls or other vital cell components.

For each of the mechanisms described above the effectiveness of each disinfecting agent is a function of both its rate of diffusion through the cell wall and it reactivity with the cell wall, proteins and nucleic acid.

Hypochlorous acid (HOCL) is the most effective disinfectant in the chlorine family available in dilute solution. It is suggested that HOCL is 80 to 120 times more efficacious than sodium hypochlorite. Because HOCL is neutrally charged and has a relatively low molecular weight it is better than the other chlorine based disinfectants at penetrating the organisms cell wall. It also reacts more rapidly than other chlorine based disinfectants to oxidation reactions with organic matter, ie the critical components of microbial cells.

Conversely, the hypochlorite ion is a relatively poor disinfectant because of its inability to diffuse through the cell wall. Since it is negatively charged it is electrostatically repelled from the cell walls which are also negatively charged. It is much larger in size than an HOCL molecule so it also diffuses more slowly due to its larger size.

#### **Chlorine chemistry**

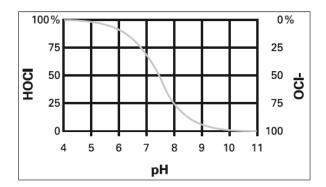
Chlorine is added to water in one of three forms: elemental chlorine (chlorine gas), sodium hypochlorite solution or calcium hypochlorite powder (high-test hypochlorite). Chlorine gas reacts rapidly with water to form two compounds - hypochlorous acid (HOCI) and hydrochloric acid (HCI).

Cl₂	+	H₂O	$\leftrightarrow$	HOCI	+	HCI
chlori	ne	water		hypochloro acid	ous	hydrochloric acid

Hypochlorous acid (HOCl) is a weak acid that further dissociates into the hypochlorite ion (OCl-) and hydrogen ion according to the following equation:

HOCI  $\leftrightarrow$  H<sup>+</sup> + OCL<sup>-</sup> (hypochlorite ion)

These three species exist in an equilibrium which is both pH and temperature dependent, the sum of these is referred to as the total available chlorine. At 25 °C and a pH of 7.5, half of the total chlorine is present as HOCl and the other half as OCl<sup>-</sup>. The dissociated hypochlorite ion (OCl<sup>-</sup>) predominates at higher pH values, above 7.5 pH, whilst the undissociated hypochlorous acid (HOCl) predominates at lower pH values. At pH 5, nearly all the chlorine is present as HOCl, while a pH value of 10 drives nearly all the chlorine to be present as OCl<sup>-</sup>. Fig 1. At low pH and high chlorine concentrations the hydrolysis is not complete and a significant fraction remains in the form of molecular chlorine Cl<sub>2</sub>.



In a sodium hypochlorite solution which normally has a pH of 11 -13, all available chlorine is in a form of hypochlorite ions (OCI-) which as previously discussed is far less efficacious than hypochlorous acid.

Without highly specific test equipment it is not easy to qualify in what format the active chlorine is present.

# Section 10 Compatibility

The compatibility of Contec CyChlor with both common cleanroom materials and other chemicals was analysed.

## **Cleanroom Materials**

Contec CyChlor has no associated hazard so is not classed as corrosive towards surfaces so is suitable for use on the majority of materials found in cleanroom environments.

However, all fluids used in cleanrooms, including water for injection can cause damage if they are used inappropriately. The main cause of corrosion in cleanrooms is disinfectants which have been left wet because they have got into areas which cannot be wiped dry. Always apply disinfectants with a wipe or a mop so the application is controlled and fluid cannot run into areas that are not appropriate or reachable. Best practice suggests that disinfectants should be wiped to dry and removed after the contact time.

In case of doubt it is recommended to test the materials with the product before prolonged contact.

## **Corrosion Testing**

#### Evaluation of compatibility of Contec CyChlor against a variety of cleanroom materials

#### Summary

The investigation was carried out to check the compatibility of Contec CyChlor when used on common cleanroom materials. Several different methods of applying Contec CyChlor to the materials were investigated as part of the test work. Compatibility will be determined via the visual condition of the material post-test and the weight of material post-test.

#### **Test Methods**

All samples surfaces were cleaned by spraying with Contec Denatured Ethanol and wiping down with a dry polyester wipe prior to weighing. All samples were tested in triplicate with the exception of the aluminium plinth, vinyl flooring, PVC and polycarbonate samples which were tested in duplicate.

#### Spray and spray/wipe method

Twice every working day each sample was sprayed 3 times from a distance of approx. 30cm away from the sample with Contec CyChlor.

Spray samples - The disinfectant was left to dry on the surface

Wipe samples – After 10 minutes' contact time the surfaces were wiped dry using a dry polyester cellulose wipe

The above testing was carried out for a duration of 3 weeks. All samples were then visually examined and re-weighed.

As a blank control Deionised water was run on 1 x sample of each material. Contec CyChlor assay - 673ppm / pH 4.40

#### **Materials used**

316 grade passivated stainless steel -304 grade stainless steel – Polyester Powder coated galvanised steel HPL Compact Cast aluminium powder coated polyester Silicone gasket Vinyl flooring PVC Polycarbonate

#### Results

#### Summary

All the spray and wipe tests showed no material incompatibility.

Spray only – All samples apart from the silicone gasket showed surface salt residue build up and an increase of the weight of the material from the start. On all samples the surface salt could be removed with IPA.

316 stainless steel – removed salt but some deposits left behind.

With the exception of the aluminium and silicone gasket, after the salt had been removed, water staining could still be seen.

The changes in weight noted is likely due to the deposit of salt on the surface of the materials over the duration of the test whilst using Contec CyChlor, salt deposits were visible on all the large square samples. Water staining was also noticeable on the water controls.

#### At 3 weeks the visible salt could be removed from all samples using IPA.

Spray and wipe dry

All samples showed no increase in weight.

All samples showed no build up of salt.

All samples showed no water staining.

#### Conclusion

It is already known that Contec CyChlor if left to dry on a surface, will dry to form a calcium salt. Over time this salt can become insoluble and difficult to remove with water and/or Isopropanol. From the results obtained it is clear that an application method which incorporates spray and wipe to dry is best for all materials as no visible issues were reported using this method over a 3-week period.

In contrast continuous spraying on the materials resulted in different results. The salt was visibly present from even after a week on the stainless steel samples although after the 3 weeks this salt residue could be still be removed from all surfaces using IPA.

The overall conclusion is that Contec CyChlor is compatible with all the above materials if used for the stated contact time. If sprayed onto the surface and not removed immediately a salt will form on the surface which can be removed if wiped with IPA after 3 weeks. A best practice routine of apply and wipe dry eliminated any potential salt build up or water staining.

# Evaluation of compatibility of Contec ProChlor against a variety of cleanroom gloves using EN 374-3 test for chemical permeability.

#### Summary

Testing was carried out using Contec ProChlor and three commonly available cleanroom gloves. Three different types of gloves were tested, nitrile, latex and polychloroprene. Contec ProChlor is a higher concentration solution than CyChlor so the work can be carried over.

Testing was carried out for two reasons; to show compatibility of ProChlor with standard cleanroom gloves and also to show which gloves are suitable for use with ProChlor in terms of Personal Protective Equipment (PPE).

All three types of glove material are commonly used in life science cleanrooms. The gloves were kindly supplied by Nitritex Ltd, UK.

#### **Test Methods**

The test method used was EN 374-3:2003. Gloves giving protection from chemicals and micro-organisms – Part 3: Determination of resistance to permeation by chemicals.

#### **Test Laboratory**

Respirex Testing Laboratory, Hull, UK

#### **Materials used**

Contec Sterile ProChlor SBT102PC Lot No 140800194

Bioclean Indigo Sterile Nitrile Gloves

Bioclean Advance Sterile Latex Gloves

Bioclean Fusion Sterile Polychloroprene Gloves

#### Results

#### Sterile Nitrile Gloves Test Report CP261114A/HK

#### Date 15/12/14

Date 15/12/14

Chemical	Min detectable permeation rate	Procedure	Mean thickness	Breakthrough tlme *	Observations
Contec ProChlor	0.02 μg/(min.cm <sup>2</sup> )	CP30	0.13	>480 mins	Swollen & discoloured
Contec ProChlor	0.02 μg/(min.cm <sup>2</sup> )	CP30	0.13	>480 mins	Swollen & discoloured
Contec ProChlor	0.02 μg/(min.cm²)	CP30	0.12	>480 mins	Swollen and discoloured

\* Based on detection of Hypochlorous Acid (CAS no 7790-92-3)

#### Sterile Latex Gloves Test Reports CP261114B/HK

Mean Min detectable Breakthrough Chemical Procedure **Observations** permeation rate thickness tlme \* Contec ProChlor 0.02 µg/(min.cm<sup>2</sup>) CP30 0.17 >480 mins Swollen & discoloured  $0.02 \,\mu g/(min.cm^2)$ Contec ProChlor CP30 0.18 >480 mins Swollen & discoloured Contec ProChlor 0.02 µg/(min.cm<sup>2</sup>) CP30 0.19 >480 mins Swollen & discoloured

\* Based on detection of Hypochlorous Acid (CAS no 7790-92-3)

#### Sterile Polychloroprene Gloves Test Reports CP261114C/HK

Date 15/12/14

Chemical	Min detectable permeation rate	Procedure	Mean thickness	Breakthrough tIme *	Observations
Contec ProChlor	0.02 μg/(min.cm <sup>2</sup> )	CP30	0.11	>480 mins	Swollen & discoloured
Contec ProChlor	0.02 μg/(min.cm <sup>2</sup> )	CP30	0.11	>480 mins	Swollen & discoloured
Contec ProChlor	0.02 μg/(min.cm²)	CP30	0.11	>480 mins	Swollen and discoloured

\* Based on detection of Hypochlorous Acid (CAS no 7790-92-3)

#### Conclusion

The permeation test results show that latex, nitrile and polychloroprene gloves are all suitable for use when handling Contec ProChlor in a cleanroom environment. Tested against EN374-3 there was no breakthrough of ProChlor through the glove for up to 8 hours.

This test work can also be used in infer that as the ProChlor doesn't break through the gloves over an 8 hour period, the gloves are compatible with ProChlor and are not broken down. There was some discolouration of the gloves but this was after the gloves had been in permanent contact with the fluid for the duration of the test. In use it is unlikely that ProChlor would be in contact with the gloves for this length of time.

This conclusion can also be carried over to Contec CyChlor which is the same formulation at a lower concentration.

# Section 11 Residue Analysis

A residue left by a disinfectant can be detrimental to the ongoing disinfection of the facility and also lead to sticky floors, staining or even potential corrosion.

Contec CyChlor is 99% purified water and leaves a very low level of residue on a surface.

Any residue which is left is free rinsing and can be easily removed with either water or alcohol. Contec CyChlor is based on calcium hypochlorite and any residue remaining will be a calcium salt.

Test work was carried out using a simple residue on evaporation test to show how little residue is left on a surface.

#### **Residue on evaporation**

The European Pharmacopoeia has a residue on evaporation test which was used to test CyChlor.

#### Method

- 1) Evaporate 100 ml of test substance to dryness in a water bath and dry at 100 105°C for 1 hour
- 2) Weigh container after drying and subtract weight of the original container

#### Results

Test House ALS Labs, Ely, UK

Test	Residue from 100ml				
Sample 1	1,484ppm				
Sample 2	1,492ppm				
Sample 3	1,512ppm				
Sample 4	1,407ppm				
Average	1,474ppm				

The average residue on evaporation for 100ml CyChlor was 1,474ppm.

## Conclusion

Contec CyChlor will leave a small residue on a surface which is free rinsing and easily removed with either alcohol or water, if removed immediately. If CyChlor is routinely allowed to dry onto a surface without removal over an extended time, (approximately 3 weeks) it will become more difficult to remove. Best practice suggests disinfectants are wiped to dry and removed after the contact time.

A result of 1,474ppm compares favourably to other disinfectants such as quaternary ammonium compounds and hypochlorites which leave significantly more residue.

Product	Residue on Evaporation/ppm		
Quat / Biguanide Liquid	6,106		
Quat / Chlorine Dioxide Liquid	20,595		
Amphoteric Surfactant Liquid	62,213		
Quat / Biguanide Liquid	5,256		
Amphoterics / Biguanide Liquid	5,948		

# Section 12 Shelf Life Validation

Shelf life validation for cleanroom disinfectants is separated into 2 parts, validation of the unopened shelf life and also validation of the time the product remains efficacious and sterile during normal use; the in-use shelf life.

Contec CyChlor has an un-opened shelf life of 12 months from date of manufacture. Contec CyChlor has an in-use shelf life of 6 months.

Originally shelf work was carried out using accelerated testing on trial samples. The work was carried out on the sterile product which can be carried over to the filtered product.

R and D and production trial samples have also been put on ambient testing, when available the data will be added to the file.

## **Unopened Shelf Life Validation**

## Accelerated shelf life studies

In order to assess new products for shelf life testing accelerated aging needs to be carried out. The product was stored at  $40^{\circ}$ C ± 2°C for 12 weeks which equates to a shelf life of 12 months at ambient temperature. This is based on the EMEA "Guidelines on Stability Testing".

To assess the product at end of shelf the product was retested against its release specification and a representative sample of efficacy tests were also carried out. The samples were also checked visually for any signs of bottle degradation or leakage.

#### R and D Testing

#### Product Code SBT100CC / SBC500CC Batch S1072

Three trial samples of 1L trigger spray and 5L capped product were put on accelerated shelf life testing for both 1L and 5L product. The storage temperature was maintained at 40°C. The bottles remained closed for the duration of the test.

The starting specification of the sample was:-

Test	Specification	Result 1L	Result 5L	
Specific Gravity @20ºC	0.990 - 1.010	0.999	1.000	
рН	3.0 - 6.0	4.40	4.40	
Available chlorine >300ppm		673ppm	673ppm	
Colour Colourless		Colourless	Colourless	
Odour Slight chlorine		Slight chlorine	Slight chlorine	

## Chemical results after 12 weeks storage at 40°C – 1L product

Sample	рН	Available Cl <sub>2</sub> ppm	Colour	Odour	S.G
Bottle 1	3.31	390	Colourless	Chlorine	0.999
Bottle 2	3.29	390	Colourless	Chlorine	0.999
Bottle 3	3.29	390	Colourless	Chlorine	0.999

## Chemical results after 12 weeks storage at 40°C – 5L product

Sample	рН	Available Cl <sub>2</sub> ppm	Colour	Odour	S.G
Bottle 1	3.31	464	Colourless	Chlorine	1.000
Bottle 2	3.29	464	Colourless	Chlorine	1.000
Bottle 3	3.29	464	Colourless	Chlorine	1.000

# Efficacy testing

One of the key items to check is that the efficacy of the product has not been affected over the shelf life period. The chemical testing showed all chemical parameters had remained within specification but full EN testing of efficacy was also carried out.

## EN1276 – clean conditions after 24 weeks at 40°C

## Test Lab: MGS Laboratories UK

Organism	Pass Criteria	Test Results Log Reduction	Contact Time	Result	Method Used
S.aureus	Log 5	> 5.34	3 mins	PASS	Dilution neutralisation
E.hirae	Log 5	> 5.26	3 mins	PASS	Dilution neutralisation
E.coli	Log 5	> 5.30	3 mins	PASS	Dilution neutralisation
P.aeruginosa	Log 5	> 5.24	3 mins	PASS	Dilution neutralisation

# EN1650 – clean conditions after 24 weeks at 40°C

Organism	Pass Criteria	Test ResultsContactLog ReductionTime		Result	Method Used
C.albicans	Log 4	> 4.12	3 mins	PASS	Dilution neutralisation

# EN13697 – clean conditions / stainless steel after 24 weeks at 40°C

# Test Lab: MGS Laboratories UK

Organism	Pass Criteria	Test Results Log Reduction	Contact Time	Result	Method Used
S.aureus	Log 4	>5.94	3 mins	PASS	Dilution neutralisation
E.hirae	Log 4	>5.88	3 mins	PASS	Dilution neutralisation
E. <i>coli</i>	Log 4	>5.30	3 mins	PASS	Dilution neutralisation
P.aeruginosa	Log 4	>5.63	3 mins	PASS	Dilution neutralisation
C.albicans	Log 3	4.28	3 mins	PASS	Dilution neutralisation

## **In-use Shelf Life Validation**

Due to fact that standard trigger spray bottles pull return air into the sterile fluid many cleanroom trigger spray systems work as a protected system where the return air cannot enter the fluid. This is usually achieved with an integral bag inside the bottle. The return air is unable to enter the bag which holds the sterile fluid, returning through holes in the bottom of the bottle to stop the bottle collapsing.

Contec use a "bag-in-bottle" system for their sterile trigger sprays. As the system is the same for all sterile bottles the test work was carried out on an IPA solution which has the least effect on spores if any were to potentially get pulled into the bottle.

#### Method

A bottle of Contec Sterile 70% Isopropanol was stored in a general chemistry laboratory with the trigger nozzle open at all times.

Every day for the working week, the trigger was depressed 5 times to dispense the alcohol and the bottle was weighed before and after. The first weighing of the bottle determined the initial weight.

Once the bottle became 30% of the initial weight the trigger nozzle was closed and the bottle was sent to an external laboratory. This was after 6 months of use. The bottle contents were tested for sterility (according to the current version of the European Pharmacopoeia).

#### Results

The 70% Isopropanol had remained sterile.

## Conclusion

#### **Unopened shelf life**

Contec CyChlor can be given an un-opened shelf life of 12 months.

It is stable and remains efficacious over a 12 month period as demonstrated by the above testing.

The pH which is key to the product remaining efficacious as hypochlorous acid remains in specification.

Efficacy testing showed the product was still efficacious with a contact time of 3 mins.

Efficacy testing carried out on product which had been on accelerated aging passed against all required organisms against EN13697 surface test in 3 min. This show there has been no degradation in efficacy at the end of shelf life.

#### In-use shelf life

Contec CyChlor 1L trigger sprays can be given an in-use shelf life of 6 months. It is unlikely that a product would be in-use for any longer than this in a cleanroom environment.

Contec CyChlor 1L trigger sprays use the same system as the Contec Sterile IPA 1L which was tested to show the product remained sterile in use over a 6 month period.